

## PRECISION DRILLING FOR YOUR SUCCESS

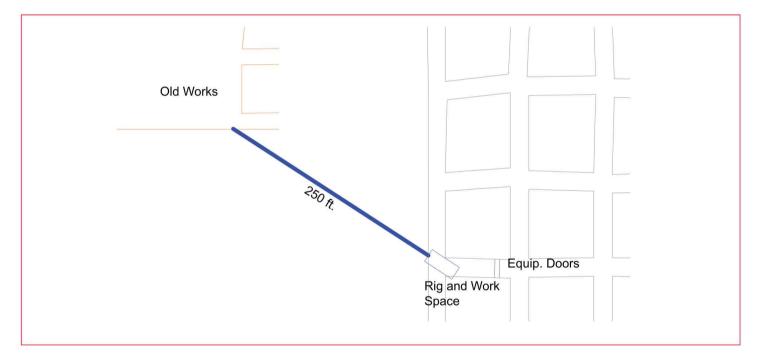
## In-Seam Water Drainholes

Horizontal boreholes can be drilled from active mines to abandoned mines for water drainage or storage.

## **Water Drainholes**

Federal Regulations do not permit mining under perched water as is present in a flooded mine. Directional drilling provides a manner to safely drain the water. Often times abandoned mine workings present the ideal water disposal location for an active mine. A directionally drilled borehole becomes the pipeline into the abandoned mine.

- Boreholes can be reamed to 12 inch diameter and extended over 1,000 feet.
- · Large diameter collarpipes and wellhead control are utilized to prevent the uncontrolled discharge of water or mixing of atmosphere.
- · Drilling can be completed well in advance of mining and without interfering with mining
- · Slanted boreholes can be steered to horizontal when intercepting the coal seam
- · Horizontal legs drilled in-seam



## Borehole From Active Mine Seam to an Abandoned Mine Seam

- · Drainage borehole used mine to pump water into an abandoned mine works in the same coal seam
- 12 diameter collarpipe installed 20 feet deep and grouted into place
- · Pilot borehole drilled to intercept mine
- · Pilot borehole reamed to 10-inch diameter (Boreholes can be reamed to accommodate large casings
- · 6-inch casing installed and grouted in place
- · Wellhead control prevents uncontrolled discharge of water